

Surplus Equipment to the Continuing Operations

**EXTRUSION FACILITY – MAJOR PVC FENCE MANUFACTURER**

215 Buffalo Avenue  
Freeport, NY (Long Island) 11520

**FEATURING: Davis-Standard Conical Twin-Screw Extruders (as new as 2005)**

- Conair Pullers & Upcut Saws • Loaders • (2) 2,200 Cu. Ft. Aluminum Storage Silos (2005)
- 80-Ton Chiller System • (3) 260-Ton Nissei Injection Molders • Assorted Molds & Dies



Davis-Standard "Gemini" GC-65 Conical Twin-Screw Extruder



Davis-Standard "Gemini" GC-40 Conical Twin-Screw Extruder

- LINE #1**
- Davis-Standard "Gemini" GC-65 Conical Twin-Screw Extruder, 2.5"/5.1", 50HP, 4-zone, digital temperature control, Conair loader, S/N: 80295 (2005)
  - Davis-Standard "Gemini" GC-40 Conical Twin-Screw Extruder, 1.6"/3.4", 20HP, 3-zone, digital temperature control, loader, S/N: 80295 (2005)
  - Conair MVS-4-15-8 15' Vacuum Cooling Tank, (2) vacuum pumps, S/N: 180618
  - Conair MCB-12-8 12' Vacuum Cooling Tank
  - Conair PC8-84 Puller, 8" wide, 84" long, Durant digital indicators, vari-speed, counter balance, S/N: 180270
  - Conair MST-6 Upcut Saw, Eaton PLC, Durant digital counter, S/N: 186362



Conair MVS4-15-8 Vacuum Cooling Tank



Conair PC8-84 Puller



Conair MVS-4-15-8 Vacuum Cooling Tank



Davis-Standard "Gemini" GC-61 Conical Twin-Screw Extruder

- LINE #2**
- Davis-Standard "Gemini" GC-65 Conical Twin-Screw Extruder, 2.5"/5.1", 50HP, 4-zone, loader, S/N: 80296
  - Davis-Standard "Gemini" GC-40 Conical Twin-Screw Extruder, 1.6"/3.4", 20HP, 3-zone, S/N: 83346 (2007)
  - Conair MVS-4-15-8 L-R 15' Vacuum Cooling Tank, S/N: 179953
  - Conair 12' Vacuum Cooling Tank

- LINE #3**
- Davis-Standard "Gemini" GC-61 Conical Twin-Screw Extruder, 2.4"/5.1", 50HP, 4-zone, digital temperature control, vari-speed, gear ratio 30:5, SF 1.25 @ 30.5 EXT RPM
  - Davis-Standard "Gemini GC-6HD" Conical Twin-Screw Extruder, 20HP, 3-zone, digital temperature control, loader, gear box with SF 1.25 @ 37 EXT RPM (S/N: BA850), ratio 17:5, S/N: AR990 (2003)
  - Conair MVS4-15-8 15' Cooling Vacuum Tank, (2) vacuum pumps, S/N: 154461
  - Conair MCB-12-8 12' Cooling Vacuum Tank, S/N: 154462
  - Conair PC8-84 Puller, 8" wide x 8' long, Durant digital indicators, vari-speed, S/N: 204908
  - Conair MST-6 Upcut Saw, clamping, vacuum, Durant PLC, S/N: 180363

- LINE #4**
- Davis-Standard "Gemini" GC-61 Conical Twin-Screw Extruder, 2.4"/5.1", 50HP, 4-zone, loader with Conair extruder tracking feeder control, ratio 30:5, SF 1.25 @ 30 EXT RPM, digital temperature control
  - Davis-Standard "Gemini" GC-61 Conical Twin-Feed Extruder, 3-zone, digital temperature control, ratio 17:5, gear box with SF 1.25 @ 100 EXT RPM (S/N: BL269), S/N: A8004 (2003)
  - Conair 15' Vacuum Cooling Tank
  - Conair MSB12-8 12' Vacuum Cooling Tank, S/N: 15447
  - Conair MST-8 Upcut Saw, S/N: 144950 (as is)
  - Conair MST-6 Upcut Saw, S/N: 184777 (as is)
  - Conair MST-6 Upcut Saw (as is)
  - Conair PC8-60 Puller, 8" wide x 60" long, Durant digital indicators, vari-speed, counter balance

- LINE #5**
- Davis-Standard "Gemini" GC-61 Conical Twin-Feed Extruder, 50HP, digital temperature control, loader with Conair extruder tracking feed control, GC65 gear box with SF 1.25 @ 30 EXT RPM (S/N: B0812), S/N: AL-599 (2003)
  - Davis-Standard "Gemini 6HD" GC-40HD Conical Twin-Feed Extruder, 1.6"/3.4", 3-zone, digital temperature control, loader with Conair tracking feed control, ratio 17:5, SF @ 30 EXT RPM, S/N: AL595 (2003)
  - Conair MVS4-15-8 15' Vacuum Cooling Tank, (2) vacuum pumps, S/N: 762512
  - Conair 21' Vacuum Cooling Tank
  - Conair PC8-84 Puller, 8" wide x 84" long, 3HP geared drive, Durant digital indicators, vari-speed
  - Conair MST-6 Upcut Saw, vacuum pump, clamping, Eaton PLC, Durant digital counter, S/N: 204243

**ONLINE BIDDING ENDS: Thursday, October 26th, 2017 at 2:00 p.m. (EDT)**

ONE DAY ON-SITE INSPECTION: Wednesday, October 25th, from 8:00 a.m. to 4:00 p.m.



Conair  
MST-6  
Upcut Saw

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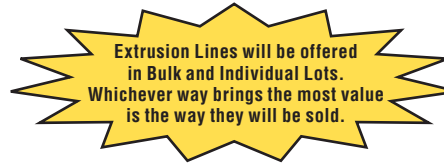
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Davis-Standard  
"Gemini" GC-61  
Conical Twin-Feed  
Extruder

2003

### LINE #6

- **Davis-Standard "Gemini" GC-65 Twin-Feed Extruder**, 4-zone, digital temperature control, loader with Conair extruder tracking feed control, SF 1.25 @ 100 EXT RPM, ratio 30:5, S/N: BC-266
  - **Davis-Standard "Gemini" GC-40 Twin-Feed Extruder**, 20HP, 3-zone, digital temperature control, gear box with SF 1.25 @ 100 EXT RPM (S/N: BA860), ratio 17:5, S/N: 80296 (2005)
  - **Conair MVS4-15-8 15' Vacuum Cooling Tank**, (2) vacuum pumps, S/N: 154461
  - **Conair PC-8 Puller**, 8" wide x 60" long, Durant indicators, vari-speed, 2HP geared motor, S/N: 154458
  - **Conair MST-6 Upcut Saw**, clamping, Eaton PLC, S/N: 1544621
- ALSO AVAILABLE: GC40 Extruder Gearbox**, SF 1.25 @ 37 EXT RPM, ratio 1:75 (2003)

### INJECTION MOLDERS

**260-Ton Capacity Nissei FS260S71ASE Injection Molder**, loader, 35" x 35" platen, 24" between posts, NC-8000P control, S/N: S26P075 (1994)

**(2) 260-Ton Capacity Nissei FS260S7ANE Injection Molders**, 35" x 35" platen, 24" between posts, NAUM-II controls, S/N's: S26G284 (1988), S26G002 (1987)

### LOADERS

**(3) Conair DC Loaders**, 10HP Gardner Denver "Sutorbilt" Legend Series pump, 2,850 RPM, Selectronic 6-24 power supply, S/N's: 177443, 182143, 182144

### STORAGE SILOS

**(2) Columbia Tectank Aluminum 2,200 Cu. Ft. Capacity Silos**, 32'4" high x 15' dia., S/N's: 05-7084, 05-7083 (2005)

### CHILLER UNIT

**80-Ton Trane RTAA0804TR01A300JGB Chiller**, (8) fans, Trane adaptive control, Conair water holding tank, (3) 15HP pump motors, controls, S/N: U05G03077

### TOOLROOM

**14" x 36" Grand Rapids #560 Hydraulic Feed Surface Grinder**, electromagnetic chuck, automatic grinding with incremental control feature, neutrofier, coolant, S/N: 560165

**Supermax YC-1-1/2VS Vertical Mill**, 9" x 42" power feed table, 8-spindle speeds, 80-2,720 RPM, 2HP, R8 spindle, S/N: 82-667475

**15" x 36" LeBlond "Regal" Lathe**, 60-2,400 RPM, taper lock spindle, S/N: 4B711 (no tailstock)

**Assortment of Motors, Controls, Spare Extruder Parts, Etc.**

**ALSO AVAILABLE: Assorted Molds and Aluminum Sizers**



View of 2005  
Columbia Tectank  
Aluminum  
2,200 Cu. Ft.  
Storage Silos

**ONE DAY ON-SITE INSPECTION: Wed., Oct. 25th, from 8:00 a.m. to 4:00 p.m.**



260-Ton Nissei FS260S71ASE  
Injection Molder



Conair Loader, with 10HP  
Gardner Denver "Sutorbilt" Pump

3  
AVAILABLE



80-Ton Trane Chiller Unit,  
with Conair Holding Tank and Pumps



14" x 36" Grand Rapids  
#560 Hydraulic Feed  
Surface Grinder

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