

LARGE CAPACITY MACHINING & TURNING FACILITY

MONTAGUE MACHINE CO.

15 Rastallis Street, Turners Falls, Massachusetts 01376



5.125" SNK/Nissin BP130-3.5 CNC Horizontal Boring and Milling Machine



46" x 275" CC Tacchi HD/3 600 x 700 Series 150L CNC Lathe



Okuma LC30-ISC CNC Slant Bed Lathe

CNC LATHES

46" x 275" CC Tacchi HD/3 600 x 700 Series 150L CNC Lathe, 33.46" swing oven saddle, 2-720 RPM (stepless vari-speed), (3) drive ranges, DIN55021 size 15" spindle nose, 4.72" spindle bore, 5.5" to 19.6" open roller type steady rest, 3.93" to 19.6" closed roller type steady rest, 11.8" quill stroke on tailstock, metric 80 internal taper on tailstock, tool post grinding attachment, milling attachment, (2) 4-jaw chucks, bull nose center, Siemens 810T CNC control, S/N: 6640

Okuma LC30-ISC CNC Slant Bed Lathe, tailstock, 12-position turret, approximately 3,000 RPM, chip conveyor, 12" 2-jaw chuck, 15" 4-jaw chuck, OSP-5000L-G control, S/N: 1213

18" x 40" Trak/TRL 1840CSS CNC Lathe, camloc spindle, 50-2,500 RPM, approximately 2-1/4" hole thru spindle, coolant, Proto-Trak LX3 control, S/N: 99-8238



59" Summit M-1500 "Mega Turn" CNC Vertical Boring Mill



18" x 40" Trak/TRL 1840CSS CNC Lathe

CNC HORIZONTAL BORING & MILLING MACHINE

2009 5.125" SNK/Nissin BP130-3.5 CNC Horizontal Boring and Milling Machine, travels: X=137.8", Y=98.4", Z=63", W=27.5", 62.99" x 86.61", built in .001" rotary table, full 4th axis, 2,500 RPM, Cat#50 spindle taper, 35HP AC motor, 143 PSI coolant thru spindle, helical interpolation, rigid tapping, chip conveyor, 60-position tool changer, 22,000-lb. table load capacity, spindle orientation, Fanuc 16-I CNC control, S/N: NN00070

CNC VERTICAL BORING MILL

59" Summit M-1500 "Mega Turn" CNC Vertical Boring Mill, 12-station tool changer, Fanuc CNC control, 4-jaw chuck, approximately 63" under rail, 71" swing, 31" travel of ram, 200 RPM, S/N: 138



100" Niles Bement Vertical Boring Mill

VERTICAL BORING MILLS

100" Niles Bement Vertical Boring Mill, (2) swivel ram heads, approximately 72" under rail, approximately 120" swing, face plate, 2-axis DRO, pendant, S/N: 17847

54" Bullard "Spiral Drive" Vertical Turret Lathe, 4-jaw chuck, 27" ram travel, swivel 5-position ram head, approximately 40" under rail, side head, S/N: 20735

36" Bullard "Cutmaster" Mdl. 75 Vertical Boring Mill, approximately 58" under rail, 26" ram head travel, 5-position turret, side head, 4-jaw chuck, pendant, S/N: 03384

ONLINE BIDDING ENDS: Thursday, June 1st, 2017 at 2:00 p.m.

ONE DAY ONSITE INSPECTION: Wednesday, May 31st, from 8:00 a.m. to 4:00 p.m.



<
3" Giddings
& Lewis
65-D3-T
Horizontal
Table-Type
Boring Mill

MONTAGUE MACHINE CO.

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<
36" Bullard
"Cutmaster" Mdl. 75
Vertical Boring Mill



5" Giddings & Lewis Fraser 350-T Horizontal
Table-Type Boring Mill



24.5" x 126" Monarch 16" Lathe

HORIZONTAL BORING MILLS

3" Giddings & Lewis 65-D3-T, #5MT 1,300 RPM, 48" x 74" table, approximately 48" vertical head travel, 60" table cross travel, onboard support Sony Magnescale LH10 and Anilam 550 digital readouts, tailstock, S/N: 150-528-63

5" Giddings & Lewis Fraser 350-T, 60" x 122" table, approximately 72" vertical head travel, 108" table cross travel, 7.5–975 RPM, Acu-Rite digital readout, 29" right angle head, 40" right angle head, 25" facing head, manual rotary table, S/N: 150-606-60

ANGLE PLATES

78-1/2"H. x 94"W. x 26"D.

48"H. x 48" W. x 25"D., T-slotted

48"H. x 24"W. x 30" F-B, T-slotted

LATHES – Including Turret-Type

24.5" x 264" Monarch 22" CM Lathe, 9–400 RPM, partial taper attachment, (2) steady rests, modified compound, S/N: 23817

24.5" x 126" Monarch 16" Catalog Lathe, 24–1,000 RPM, tracer, steady rests, 18" 4-jaw chuck, S/N: 40619

13" x 40" South Bend "13" Lathe, draw bar, faceplate, S/N: 2337TK1

13" x 40" South Bend Mdl. A C4345C Lathe, taper attachment, 3- and 4-jaw chucks, faceplate, steady rest, S/N: 5151KX-12

#5 – 4-1/2 Jones & Lamson Turret Lathe, 5-position turret, 4-1/2" spindle bore, 20–1,000 RPM, bar feed

RADIAL DRILL

6' x 15" American "Hole Wizard" Radial Arm Drill, #5MT, right angle base, power elevation, 20–1,600 RPM, S/N: 6477-42

WHEEL PRESS

300-Ton (approximately) Horizontal Wheel Press, 15' long, 72" between rails, hydraulic unit, track mounted support

MILLING MACHINES

OKK MH-3P Horizontal Mill with Vertical Head, 14" x 65" table, #50 taper, 48–1,600 RPM, S/N: 1800-398

Bridgeport "Series I" Vari-Speed Vertical Mill, 9" x 42" table (power feed inoperative), digital readout, 2HP vari-speed, S/N: 216676

GRINDERS – All Types

6" x 18" Norton 618SUR Horizontal Surface Grinder, hydraulic feed, wheel presser, S/N: 518SUR-53-H6461

#2 Cincinnati Tool and Cutter Grinder, tooling, S/N: 1D2T5D-102

Black Diamond 2B Drill Grinder, collets

14" Carboloy Double-End Grinder, tilting tables

Adrian of Oliver Drill Grinder, 9" dia. wheel, S/N: F49948V

12" Hammond F100 2HP Double-End Pedestal Grinder

SAW

26" DoAll MDL. 26-2 Vertical Bandsaw, 50–2,045 FPM, vari-speed, welder, grinder, tilting table, S/N: 54-54161

MISCELLANEOUS: Shop Support Incl. Inspection Items, Tooling, Cat#50 Tooling, Angle Plates Up to 98", Vises, Clamps, Etc.



6' x 15" American "Hole Wizard" Radial Arm Drill



300-Ton (approximately)
Horizontal Wheel Press



OKK MH-3P Horizontal Mill
with Vertical Head

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