

Exceptional Offering of a

MAJOR STRUT ROLL FORMING & ACCESSORY STAMPING FACILITY



Partial View of 12-Stand Yoder M2.5 Strut Channel Roll Former

UNITRON PRODUCTS, INC.

905 Brush Avenue, Bronx, New York 10465

Company manufactures the well-known Unitron strut system, which includes a continuous slotted channel with a series of pipe brackets and fittings used in electrical, plumbing, mechanical, industrial shelving, curtainwall, supports, cable tray supports, air conditioning duct supports, concrete insert applications and others.

Visit www.kosterindustries.com for sample photos of finished product.

Facility, product lines and accessory department will be offered in bulk and individual lots. Whichever brings the most money is the way it will be sold.

Available – Large Quantity of Finished Goods & Products



Partial View of 7-Stand Yoder M1.5 Roll Forming Line



Partial View of Sample Struts

Can't attend this auction?
Bid online at

BidSpotter.com
Live Interactive Webcast Auctions

FEATURING:

- (11) Yoder & Ardcor Roll Forming Lines – up to 14-Stands x 48" Wide
- Over (15) Stamping Presses – up to 110-Ton Capacity
- Arc Welders & 100-KVA Spot Welder • 111-Ton Ironworker
- Press Brake • Shear
- Roll Forming Tooling & Punch Accessories • Tensile Tester
- Woodworking Area
- Complete Toolroom for Die Maintenance, Manufacturing & Machine Shop

To Register For This Auction, Please Visit www.kosterindustries.com

AUCTION DATE: Tuesday, May 9th, 2017 at 10:30 a.m. (EDT)

ONSITE INSPECTION DATE: Monday, May 8th from 8:00 a.m. to 4:00 p.m. & Morning of Sale

Sale Presented By:

KOSTER
INDUSTRIES
AUCTIONEERS • APPRAISERS • LIQUIDATORS
www.kosterindustries.com • e-mail: info@kosterindustries.com

Corporate Office:
40 Daniel Street, Ste 2
Farmingdale, NY 11735
631-454-1766
Fax: 631-454-1779



Technical Advisor:



NATIONAL MACHINERY EXCHANGE, INC.
The Leader In Used Machinery Since 1924

158 Paris Street, Newark, New Jersey 07105
Phone: 973-344-6100 • Fax: 973-589-0944
www.nationalmach.com • email: sales@nationalmach.com

ROLL FORMERS

LINE 1: 12-Stand Yoder 48" Wide Panel Roll Forming Line, Consisting of: 48" Paxson hydraulic expanding mandrel uncoiler 16"-20" ID, 12-stand Yoder roll former, 2.5" arbors, 100HP motor, 48" roll space, 7"-17" VC, 24" HC, Bliss Mdl. 5012 cutoff press, 18" x 50" bed, mechanical, R-L line direction

Line 1 capable of producing corrugated panels for construction and truck industries

LINE 2: 14-Stand Yoder M2.5 Strut Channel Roll Forming Line, Consisting of: 4,000-lb. American Steel Line mandrel uncoiler, S/N: 2445, 125-ton V&O Mdl. 125S air clutch punch press, flywheel, 75-125 SPM, tie-rods, 3.5" adjustment, 14-stand Yoder M2.5 roll former, 2.5" arbors, 100HP, 24" roll space – currently set up for 14" roll space, 7"-19" VC, 24" HC, 2" adjustment, 60-ton Minster #6 cutoff press, 5" stroke, air clutch, 3" adjustment, S/N: 6-7090, R-L line direction

Line 2 tooled for: 1-5/8" x 1-5/8" x 12Ga. strut channel

LINE 3: 12-Stand Yoder M2.5 Strut Channel Roll Forming Line, Consisting of: 4,000-lb. Littell Mdl. 40-12 mandrel uncoiler, 60" OD, 12" wide, S/N: S9837-86, 12-stand Yoder M2.5 roll former, 2.5" arbors, 50HP, 24" roll space, 7"-16" VC, 18" HC, 2" adjustment, 60-ton Minster #6 cutoff press, 5" stroke, air clutch, 3" adjustment, S/N: 6-7240, R-L line direction

Line 3 tooled for: 1", 1-3/8", 2-7/16", 3-1/4" x 1-5/8" x 12Ga. strut channel

LINE 4: 9-Stand Yoder M1.5 Strut Channel Roll Forming Line, Consisting of: 4000-lb. Littell 40-18 18" wide mandrel uncoiler, S/N: S9854-72, 71-ton Minster #7 back geared pre-punch press 5" stroke, mechanical clutch, S/N: 7-3079, Press Room Equipment 2-punch pneumatic punch and looper, 9-stand Yoder M1.5 roll former, 1.5" Arbors, 30HP, 15" roll space, currently set up for 10" roll space, 5"-9" VC, 18" HC, 35-ton Perkins Mdl. 450B cutoff press air clutch, 2.5" stroke, 13-3/4" shut height, S/N: 36025, R-L line direction

Line 4 tooled for: 1-5/8" x 1-13/16" x 14-16Ga. strut channel

LINE 5: 12-Stand Yoder M1.5 Strut Channel Roll Forming Line, Consisting of: 4,000-lb. Littell mandrel uncoiler, 12" wide, 60" OD, S/N: 4762-7, Henry & Wright 4-post press punch press 48" x 31" between the post, 24" x 12" die area, 30HP vari-speed, Press Room Equipment pneumatic punch and looper, 12-stand Yoder M1.5 roll former, 1.5" arbors, 30HP, 14" roll space, currently set up for 12" roll space, 5"-9" VC, 11" HC, 35-ton Worcester cutoff press air clutch, Air Feed, Inc. 6X18 Mdl. AF Feed, S/N: 7894, R-L line direction

Line 5 tooled for: 1-5/8" x 1-5/8" x 14Ga. strut channel

LINE 6: 5-Stand Yoder M1.5 Hat Channel Roll Forming Line, Consisting of: 4,000-lb. Littell mandrel uncoiler, 60-ton Minster #6 air clutch, punch press, 2-1/2" stroke, 160 SPM, 13" SH, 3" adjustment, tie rods, S/N: 6-16710, looper, 5-stand Yoder M1.5 roll former, 1.5" arbors, 20HP, 8" roll space, 5"-7" VC, 11" HC, 22-ton Minster #3 cutoff press air clutch, 2.5" stroke, flywheel, Cieco pedestal controls, S/N: 3-11540, AC tech control, R-L line direction

Line 6 tooled for: Tooled for hat channel for door framing/file cabinet industry

LINE 7: 7-Stand Yoder M1.5 Roll Forming Line, Consisting of: 2,500-lb. Littell Mdl. mandrel uncoiler, S/N: S4282-71, 32-ton+ Minster #4 pre-punch press 4" stroke, 2-1/4" adjustment, air clutch, S/N: 4-10157, pneumatic feeder and punch with looper, 7-stand Yoder M1.5 roll former, 1.5" arbors, 20HP, 12" roll space, 5"-7" VC, 11" HC, 22-ton Minster #3 flywheel cutoff press, 2" stroke air clutch, Cieco pedestal control, S/N: 3-12203, AC Tech control, R-L line direction

Line 7 tooled for: Tooled for cabinet/door track industry

LINE 8: 12-Stand Yoder M1.5 Roll Forming Line, Consisting of: 4,000-lb. Littell mandrel uncoiler, Lee Shaffer shear/end welder with Econo-Twin HF Welder, 12-stand Yoder M1.5 roll former, 1.5" arbors, 25HP, 12" roll space, currently set up for 8", 5"-7" VC, 11" HC, 32-ton Minster #3 cutoff press, 2" stroke air clutch, S/N: 3-5241, R-L line direction

Line 8 tooled for: Tooled for standard roll form U-channel

LINE 9: 12-Stand Yoder M1.5 Roll Forming Line, Consisting of: Elevated 2,500-lb. Littell mandrel uncoiler, S/N: 54736, with looping system, 56-ton Minster #70-4 pre-punch press 1.5" stroke, air clutch, 3" adjustment, S/N: 70-4-6530, 12-stand Yoder M1.5 roll former, 1.5" arbors, 25HP, 10" roll space, 5"-7" VC, 11" HC, 22-ton Minster #3 cutoff press, 2" stroke air clutch, R-L line direction

Line 9 tooled for: Continuous 1-5/8" x 1-5/8" and 1-5/8" x 3" slotted angle

LINE 10: 12-Stand Yoder M1.5 Roll Forming Line, Consisting of: 4,000-lb. Littell Mdl. 40-18 mandrel uncoiler, S/N: S-6225-69, 12-stand Yoder M1.5 roll former, 1.5" arbors, 20HP estimated, 10" roll space, 5"-7" VC, 11" HC, 25-ton Rousselle #3 cutoff press, 2" stroke air clutch, R-L line direction

Line 10 tooled for: Can form generic roll formed products

LINE 11: 9-Stand Ardcor Roll Forming Line, Consisting of: 9-stand Ardcor roll former, 1-3/4" arbors, 25HP, 14" roll space, currently set up for 6" roll space, 5"-7" VC, 14" HC, 22-ton Niagara A2-1/2 flywheel press, 2" stroke, 2" adjustment, S/N: 37224, R-L line direction

Line 11 tooled for: Can form generic roll formed products

5-Stand Cantilever-Type Roll Former, 1.5" Arbors, approximately 2" vertical adjustment, 6" long arbors



Partial View of 12-Stand Yoder 48" Panel Forming Line



View of 5-Stand Yoder M1.5 Channel Roll Former



Partial View of 12-Stand Yoder M1.5 Roll Forming Line



Partial View of 12-Stand Yoder M1.5 Roll Forming Line



60-Ton Rousselle Mdl. 6SS72
Single-Crank Straight-Side Press



16-Ton Hannifin
Mdl. 16TONF-160-AO.G
C-Frame Press

PRESSES (All Types)

110-Ton Niagara OBI Back-Geared Punch Press, mechanical, with tie rods, S/N: 23404

100-Ton Turner Back-Geared Non-Inclinable Punch Press, with air clutch, 3" stroke, 17" shut height, 3" adjustment, S/N: 1262/5H

90-Ton Niagara Mdl. A-5-1/2 Back-Geared Press, dual palms, 27" x 41" bed

88-Ton Minster #8 OBI Back-Geared Punch Press, with air clutch, 6" stroke, 3-1/2" adjustment, 20" x 40 bed, (cracked leg), S/N: 8-54559

75-Ton Clearing #75 Back-Geared OBI Punch Press, with 5" stroke, 40 SPM, 18" shut height, 22" x 33" bed, S/N: 53-19836-P

60-Ton Niagara Mdl. A4 OBI Flywheel-Type Punch Press, with air clutch, 2" stroke, 14-3/4" shut height, 3" adjustment, slide feed, S/N: 37659

60-Ton Rousselle Mdl. 6SS72 Single-Crank Straight-Side Press, with air clutch, 30" x 72" bed, 14" x 70" top ram, air counter balance, S/N: FNSA-9133

60-Ton Bliss Mdl. C-60 OBI Flywheel-Type Punch Press, with air clutch, 4" stroke, 14-1/4" shut height, Littell 3" roll feed, dual palm, S/N: H61163, HP46825 (1968)

56-Ton Minster #6 OBI Back-Geared Punch Press, with 5" stroke, 3" adjustment, Mechanical Clutch, S/N: 6-6052

56-Ton Minster #6 OBI Back-Geared Punch Press, with air clutch, 3" adjustment, Coilmatic Mdl. MD2DL-1818 slide feed, S/N: 6-2887

45-Ton Bliss Mdl. C-45 OBI Flywheel-Type Punch Press, 3" stroke, mechanical, S/N: H51110, HP38351

45-Ton Bliss Mdl. C-45 OBI Flywheel-Type Punch Press, mechanical, with 4" stroke, S/N: H5104, HP38157 (1961)

45-Ton L&J #5S OBI Flywheel-Type Punch Press, with air clutch

30-Ton Press-Rite OBI Flywheel Mechanical Press

25-Ton Rousselle Mdl. 25H Horn Press, Mechanical, 4" dia. horn, air feed, manual elevating table, S/N: 114

20-Ton Walsh OBI Flywheel Mechanical Press, S/N: 8982

15-Ton Rousselle Mdl. 2E OBI Flywheel-Type Punch Press, mechanical

15-Ton F.J. Edwards Back Wheel Mechanical Press

UNCOILERS

(5) 2,500-Lb. Littell Mdl. 25-18, 15"/18" ID x 18" wide, S/N's 4588-51, 69458-61, S-4839-66, 69836-62, 6936-69

4,000-Lb. Littell Mdl. 40-18 Uncoiler, 15" ID, 60" OD, S/N: S-9954-72

Littell #90 Uncoiler

C-FRAME HYDRAULIC PRESS

16-Ton Hannifin Mdl. 16TONF-160-AO.G C-Frame Hydraulic Press, 10" throat, single lever, 20" x 26" table, S/N: C-65891

WELDERS

Hobart "Beta-Mig 200" Welder

300-AMP Miller "Millermatic 300" Welder

500-AMP P&H Mdl. 500-HFSG AC/DC Arc Welder

SHEARS

14Ga. X 72" Wysong Mdl. 1472 Hydraulic Power Shear, (NO BACKGAUGE) S/N: SP1-101

16" North Hill Power Gap Shear

SPOT WELDER

100-KVA Standard Pneumatic Press-Type Spot Welder, with 12" throat, 208 volts, Welttronc/Technitron T2080-TI solid state controls, foot switch, S/N: 2972

PRESS BRAKE

45-Ton x 78" Verson #2062 Mechanical Press Brake, with motorized ram adjustment, 18" x 78" bottom T-slotted bed (whistler type), flanged bed and ram, 12" shut height, 2-1/2" stroke, S/N: 16388-2062-45

6' Whitney Jensen Hand Brake

IRONWORKER

111-Ton Buffalo #2-1/2 Mechanical Ironworker, with 10" x 3/4" shear, 1-5/16" thru 1" MS, 24" throat, 2-1/4" rounds, 6" x 6" x 1/2" angle, S/N: 57U694

LATHES

21" x 60" Okuma Mdl. L-S Lathe, with 35-1,800 RPM spindle speed, inch/mm threading, steady rest, taper attachment, 3-jaw chuck, S/N: 4402-14107

21" x 60" Hercules Gap Bed Lathe, with inch/mm threading, approximately 28" thru gap, 52-1,400 RPM, steady rest

10" x 24" Logan Mdl. 850 Lathe, with 3-jaw chuck, S/N: 18817

Warner & Swasey #1A Saddle-Type Turret Lathe, with 3-jaw chuck, M-470, Lot 89, S/N: 539349

VERTICAL MILLING MACHINES

(2) Bridgeport 1HP J-Head Vertical Mills, with (8) spindle speeds, 80-2,720 RPM, 9" x 42" power feed table, S/N's: 12BR 111129; 12BR 59522

Bridgeport 1HP J-Head Vertical Mill, with 8-spindle speeds, 80-2,720 RPM, 9" x 32" hand feed table, S/N: 92427

Bridgeport 1HP Vertical Mill, 9" x 42" table, machine as-is, no lead screw, S/N: 12BR 43854

Supermill Mdl. J Vertical Mill, with 10" x 43" power feed table, (8) spindle speeds, 84-2,760 RPM

ALSO AVAILABLE: Bridgeport Shaping Attachment, 70-420 SPM, S/N: E5411

GRINDERS

14" X 48" Thompson Mdl. 4C Hydraulic Surface Grinder, with coolant, electromagnetic chuck, S/N: 4C-22106

6" x 18" Reid Mdl. 618V Mechanical Feed Surface Grinder, Permanent Magnetic Chuck

6" x 18" DoAll Mdl. G-1 Hydraulic Surface Grinder, with DoAll select, magna-lock chuck electromagnetic chuck, S/N: G1-49622

6" x 12" DoAll Mdl. DH612 Hydraulic Surface Grinder, with electromagnetic chuck, S/N: 138-703302

5" x 10" Brown & Sharpe #510 Hand Feed Surface Grinder, S/N: 528-510-1029

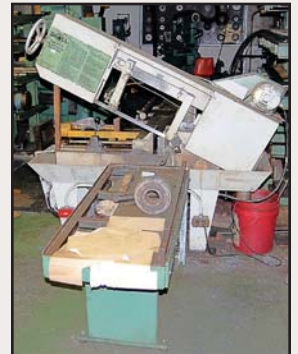
5" x 10" Sanford Hand Feed Surface Grinder, Walker permanent magnetic chuck



100-KVA Standard
Mdl. PP1-12-100 Press-Type
Spot Welder,
with solid state controls



111-Ton Buffalo #2-1/2
Ironworker



10" x 16" DoAll Mdl. C-4
Horizontal Bandsaw

SAWS

10" x 16" DoAll Mdl. C-4 Horizontal Bandsaw, with 1" blade, automatic feed conveyor, S/N: 234-691482

16" DoAll Mdl. ML Vertical Bandsaw, with welder/grinder attachment, 0-1,600 vari-speed, S/N: 4611305

(2) Doringer Mdl. D350 Coldsaws, with 14" diameter blade, 1.6/3.3HP, miter cut, vise, S/N's 20632,

20" Stone Mdl. M75 Abrasive Cut-Off Saw, 7.5HP, S/N: 0492

DeWalt Radial Arm Saw



MAJOR STRUT ROLL FORMING & ACCESSORY STAMPING FACILITY

UNITRON PRODUCTS, INC. | 905 Brush Avenue, Bronx, New York 10465

IMPORTANT NOTICE TO ALL BUYERS REGARDING AUCTION PAYMENT:

15% Buyer's Premium will apply onsite. 18% online. Company or personal checks will be accepted only if accompanied by a letter from the payor's bank guaranteeing unqualified payment to Koster Industries, Inc. All checks must be made payable to the order of Koster Industries, Inc. Direct bank wire transfers to the account of Koster Industries, Inc. on balances due will be accepted with prior arrangement. **No lot may be removed until complete settlement is made.**

IMPORTANT NOTICE: Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. All equipment being sold as-is, where-is with no guarantees.

**get pre-approved to
finance equipment
it's simple & fast!**

800-999-9942, x9446
www.directcapital.com/apply/koster

**Call Jason Adler at
800-999-9942, x5446**

**Or, Apply online at
directcapital.com/apply/koster**

- ✓ Fast Approvals
- ✓ Fixed Monthly Payments
- ✓ Preserve Cash Flow
- ✓ Lock-In Low Rates
- ✓ Add In Shipping Costs

DIRECT CAPITAL

**KOSTER
INDUSTRIES**
AUCTIONEERS • APPRAISERS • LIQUIDATORS

AUCTIONEERS • APPRAISERS • LIQUIDATORS

40 Daniel Street, Suite 2, Farmingdale, NY 11735

631-454-1766 • Fax: 631-454-1779

Randall G. Koster, NYC Consumer Affairs License #0867346-DCA

**Presorted
First Class Mail
U.S. Postage
PAID
Eugene, Oregon
Permit No. 17**



*Partial
View of
Rollformed
Product and
Stamped
Accessories*

Exceptional Offering of a
**MAJOR STRUT ROLL
FORMING & ACCESSORY
STAMPING FACILITY**

**UNITRON
PRODUCTS, INC.**

Bronx, New York

FEATURING: (11) Yoder & Ardcor Roll Forming Lines – up to 14-Stands x 48" Wide • Over (15) Stamping Presses – up to 110-Ton Capacity • Arc Welders & 100-KVA Spot Welder • 111-Ton Ironworker • Press Brake • Shear • Roll Forming Tooling & Punch Accessories • Tensile Tester • Woodworking Area • Complete Toolroom for Die Maintenance, Manufacturing & Machine Shop

*To Register For This Auction,
Please Visit
www.kosterindustries.com*

MATERIAL HANDLING

Samuel P-200 Power Strapper

Rencco Mdl. 201PP Heat Sealer/Bagger

Crown Mdl. BT-110-S 1,500-Lb. Capacity Walk-Behind Lift Cart, S/N: L-8339

Crown Mdl. B-74-S 1,500-Lb. Capacity Walk-Behind Lift Cart, S/N: L-3771

Large Quantity of Single-Sided and Double-Sided Cantilever-Type Heavy-Duty Adjustable Racking, with 48" arms and 40" x 94" adjustable pallet racking

TENSILE TESTER

United Mdl. STM-26, S/N: 996586

AIR COMPRESSOR & AIR DRYER

50HP Quincy Mdl. QSI-245i Rotary Screw-Type Air Compressor, S/N BU1010130050 (motor recently replaced)

Arrow Mdl. B-300-4 Air Dryer, 1.5HP, 300SCFM, S/N QH273

**Available –
Large Quantity of
Finished Goods
& Products**

MISCELLANEOUS MACHINERY

Darex Mdl. E85/90 1/4HP Drill Point Grinder, S/N: 30392

Producto Screw Press, with 20" x 31" bed area

W.B. Knight #50 Jig Borer, with 40–2,000 RPM, 15" x 52" table, power downfeed, 17" throat, S/N: 509102

28" Wysong & Miles Heavy-Duty Floor-Type Drill, with 18" x 24" T-slotted table, S/N: 595

28" Leland Gifford 4-Spindle Gang Drill

22" Floor-Type Drill Press

20" Walker Turner Floor-Type Drill Press, S/N: 2-644

19" Allen Floor-Type Drill Press, with adjustable table, 1,200 RPM, 14" x 20" table, S/N: MSV-19256

Speedy-Cut Mdl. 2V2-2077 Bench-Type Tapper, 210, 375, 650 RPM, S/N: 2-223

24" Bench-Type Finger Brake

#4 Atlas Compound Mandrel Floor-Type Arbor Press

6' Whitney Jensen Hand Brake

8" Porter Cable Mdl. B68 Wet/Dry Vertical Belt Sander, S/N: 5078

Pique Hydraulic Cardboard Baler, approximately 20" x 24"

6" Rockwell Mdl. 23-505 Double-End Carbide Pedestal Grinder

Gardner Mdl. 3CB Speed-U-Need Double-End Polisher

8" Heavy-Duty Edge Sander

6" x 6" DiAcro Hand Notcher

DiAcro #4 Hand Bender